BEGO compatibility overview 3D printing system components

Select your printer manufacturer

BEGO

ACKURETTA

ANYCUBIC

ASIGA

DEKEMA

formlabs

ivoclar

MICROLAY 3D PRINTERS

rapidshape

SprintRay

WhipMix

DLP printers
in general

BEGO

BACK

BEGO compatibility overview 3D printing system components

BEGO Varseo XS

Cleaning

Light-curing

VarseoSmile Crown plus
Permanent single crowns, inlays, onlays, and veneers

NEW! Also available in Bleach

Ultrasonic bath:
3 min + 2 min
(Isopropanol 99 %
or Ethanol 96 %)

Formlabs [1] Form Wash:
3 min
(Isopropanol 99 %)

Whip Mix [1] Veriwash + Veriwhirl / Ackuretta [1] Cleani [2]:
3 min + 3 min
(Isopropanol 99 %)

Manual cleaning with tensides:
See last page

Ivoclar [1] PrograPrint Clean:
3 min reservoir 1 (Isopropanol 99 %) +
3 min reservoir 2 (Isopropanol 99 %) +
brush cleaning + spraying off
(Isopropanol 99 %)

SprintRay [1] ProWash / Dry:
4 min reservoir 1 (Isopropanol 99 %) +
3 min reservoir 2 (Isopropanol 99 %) +
3 min drying + spraying off
(Isopropanol 99 %)

Rapid Shape [1] RS Wash:
4 min reservoir 1 (Isopropanol 99 %) +
3 min reservoir 2 (Isopropanol 99 %) +
3 min drying + spraying off
(Isopropanol 99 %)

BEGO Otoflash:
2 × 1.500
flashes

HiLite Power (Kulzer [1]):
2 × 90 sec

Formlabs Form Cure:
2 × 20 min @
60 °C

SprintRay ProCure:
2 × 20 min @
20 °C

SprintRay ProCure 2:
Preprogrammed resin profile
VarseoSmile Crown plus
(60 sec – pause – 50 sec),
Zone A

Ivoclar PrograPrint Cure:
2 × 2 min on the PrograPrint
object holder [12]
(25 % intensity, 405 nm)

CUREbox [1] Plus:
2 × 20 min @
30 °C

Rapid Shape RS Cure:
15 min using lower and
upper wavelength at 100 %
Power (without vacuum)

Ackuretta CURIE / Varseo Cure [2]:
2 × 2,5 min
Exposure parameters:
P13 D8 T2.30B0n

Formlabs Fast Cure [10]:
2 x 2.5 min at intensity lvl 1
(see preprogrammed resin
profile Permanent Crown)

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath:
3 min + 2 min
(Isopropanol 99 %
or Ethanol 96 %)

Formlabs Form Wash:
3 min
(Isopropanol 99 %)

Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:
3 min + 3 min
(Isopropanol 99 %)

Manual cleaning with tensides:
See last page

Ivoclar PrograPrint Clean:
3 min reservoir 1 (Isopropanol 99 %) +
3 min reservoir 2 (Isopropanol 99 %) +
brush cleaning + spraying off
(Isopropanol 99 %)

SprintRay ProWash / Dry:
4 min reservoir 1 (Isopropanol 99 %) +
3 min reservoir 2 (Isopropanol 99 %) +
3 min drying + spraying off
(Isopropanol 99 %)

Rapid Shape RS Wash:
4 min reservoir 1 (Isopropanol 99 %) +
3 min reservoir 2 (Isopropanol 99 %) +
3 min drying + spraying off
(Isopropanol 99 %)

BEGO Otoflash:
2 × 1.500
flashes

HiLite Power (Kulzer):
2 × 90 sec

Formlabs Form Cure:
2 × 20 min @
60 °C

SprintRay ProCure:
2 × 20 min @
20 °C

SprintRay ProCure 2:
Preprogrammed resin profile
VarseoSmile Temp
(60 sec – pause – 50 sec),
Zone A

Ivoclar PrograPrint Cure:
2 × 2 min on the PrograPrint
object holder [12]
(25 % intensity, 405 nm)

CUREbox Plus:
2 × 20 min @
30 °C

Rapid Shape RS Cure:
15 min using lower and
upper wavelength at 100 %
Power (without vacuum)

Ackuretta CURIE / Varseo Cure [2]:
2 × 2,5 min
Exposure parameters:
P13 D8 T2.30B0n

Formlabs Fast Cure [10]:
2 x 2.5 min at intensity lvl 1
(see preprogrammed resin
profile Temporary CB)

VarseoSmile Teeth
Denture teeth

Ultrasonic bath:
3 min + 2 min
(Isopropanol 99 %
or Ethanol 96 %)

Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:
3 min + 3 min
(Isopropanol 99 %)

SprintRay ProWash / Dry:
4 min reservoir 1 +
3 min reservoir 2 +
3 min drying + spraying off
(Isopropanol 99 %)

BEGO Otoflash:
2 × 1.500
flashes

HiLite Power (Kulzer):
2 × 90 sec

SprintRay ProCure:
2 × 20 min @
20 °C

SprintRay ProCure 2:
Preprogrammed resin profile
VarseoSmile Teeth
(60 sec – pause – 50 sec),
Zone A

Ackuretta CURIE:
2 × 2,5 min
Exposure parameters:
P13 D8 T2.30B0n

VarseoWax CAD/CAST
Burnout objects

Ultrasonic bath:
3 min + 2 min
(Isopropanol 99 %
or Ethanol 96 %)

Rapid Shape RS Wash:
4 min reservoir 1 (Isopropanol 99 %) +
3 min reservoir 2 (Isopropanol 99 %) +
3 min drying + spraying off
(Isopropanol 99 %)

BEGO Otoflash:
2 × 500
flashes

HiLite Power (Kulzer):
2 × 90 sec

Ackuretta CURIE / Varseo Cure [2]:
1 × 2 min
Exposure para-
meters:
P13 D8 T2.00 B0n

Rapid Shape RS Cure:
15 min using lower and
upper wavelength at 100 %
Power (without vacuum)

VarseoWax Model
Dental models

Ultrasonic bath:
5 min
(Isopropanol 99 %
or Ethanol 96 %)

Formlabs Form Wash:
5 min
(Isopropanol 99 %)

Anycubic [1] Wash & Cure Plus [3]:
8 min
(Isopropanol 99 %
or Ethanol 96 %)

Rapid Shape RS Wash:
4 min reservoir 1 (Isopropanol 99 %) +
3 min reservoir 2 (Isopropanol 99 %) +
3 min drying + spraying off
(Isopropanol 99 %)

Flash or LED light-curing device, e.g.:

BEGO Otoflash:
2 × 2.000
flashes

HiLite Power (Kulzer):
2 × 180 sec

Formlabs Form Cure:
2 × 20 min @
60 °C

Anycubic Wash & Cure Plus [3]:
2 × 20 min

Ackuretta CURIE / Varseo Cure [2]:
1 × 5 min
Exposure parameters:
P13 D8 T5.00 B0n

Rapid Shape RS Cure:
15 min using lower and
upper wavelength at 100 %
Power (without vacuum)

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

[1] This symbol is a commercial designation / registered trademark of a company which is not part of the BEGO company group.
[2] Both devices are identical in construction.
[3] Compatibility applies to the design status to the serial no. W31126A0405446.
[10] Device needs to cool down between postcuring cycles for at least 10 minutes. This can be accelerated by blowing cold air into the device.
[12] PrograPrint object holder must be purchased separately (not supplied as standard).
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BEGO

BACK

BEGO compatibility overview 3D printing system components

BEGO Varseo / Varseo L / Varseo S

Cleaning

Light-curing

VarseoSmile Crown plus
Permanent single crowns, inlays, onlays, and veneers

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs [1] Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix [1] Veriwash + Veriwhirl / Ackuretta [1] Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar [1] PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay [1] ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer [1]):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Crown plus (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox [1] Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

VarseoSmile Teeth
Denture teeth

VarseoWax CAD/CAST
Burnout objects

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)				**Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Ackuretta CURIE / Varseo Cure [2]:** 1 × 2 min Exposure parameters: P13 D8 T2.00 B0n		**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	

VarseoWax Model
Dental models

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Ethanol 96 %)					**BEGO Otoflash:** 2 × 1.000 + 2 x 2.000 flashes	**HiLite Power (Kulzer):** 1 × 90 + 2 × 180 sec					

VarseoWax Tray
Individual impression trays

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Ethanol 96 %)					**BEGO Otoflash:** 2 x 2.000 flashes	**HiLite Power (Kulzer):** 2 × 180 sec					

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[2] Both devices are identical in construction.
[10] Device needs to cool down between postcuring cycles for at least 10 minutes. This can be accelerated by blowing cold air into the device.
[12] PrograPrint object holder must be purchased separately (not supplied as standard).
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BEGO

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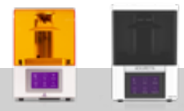
ACKURETTA

BEGO compatibility overview 3D printing system components



Ackuretta [1] DENTIQ / Freeshape 120 [4]

Cleaning

Light-curing

VarseoSmile Crown [plus]
Permanent single crowns, inlays, onlays, and veneers

NEW! Also available in Bleach

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs [1] Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix [1] Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar [1] PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay [1] ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer [1]):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Crown [plus] (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox [1] Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

VarseoSmile Teeth
Denture teeth

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)		**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)		**SprintRay ProWash / Dry:** 4 min reservoir 1 + 3 min reservoir 2 + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec		**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Teeth (60 sec – pause – 50 sec), Zone A		**Ackuretta CURIE:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n

VarseoWax CAD/CAST
Burnout objects

VarseoWax Model
Dental models

Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 5 min (Isopropanol 99 %)	**Anycubic [1] Wash & Cure Plus [3]:** 8 min (Isopropanol 99 % or Ethanol 96 %)		**Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**Flash or LED light-curing device, e.g.:**					
					BEGO Otoflash: 2 × 2.000 flashes	**HiLite Power (Kulzer):** 2 × 180 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**Anycubic Wash & Cure Plus [3]:** 2 × 20 min	**Ackuretta CURIE / Varseo Cure [2]:** 1 × 5 min Exposure parameters: P13 D8 T5.00 B0n	**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

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[2] Both devices are identical in construction.
[3] Compatibility applies to the design status to the serial no. W31126A0405446.
[4] Ackuretta Dentiq & Freeshape 120 can only be used with anodized aluminium build platform (for VarseoSmile Crown [plus] and VarseoSmile Temp).
[10] Device needs to cool down between postcuring cycles for at least 10 minutes. This can be accelerated by blowing cold air into the device.
[12] PrograPrint object holder must be purchased separately (not supplied as standard).
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BEGO

BACK

ACKURETTA

BEGO compatibility overview 3D printing system components

Ackuretta [1] SOL [5]

Cleaning

Light-curing

VarseoSmile Crown [plus]
Permanent single crowns, inlays, onlays, and veneers

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs [1] Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix [1] Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar [1] PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay [1] ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer [1]):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Crown [plus] (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox [1] Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

NEW! Also available in Bleach

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

VarseoSmile Teeth
Denture teeth

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)		**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)		**SprintRay ProWash / Dry:** 4 min reservoir 1 + 3 min reservoir 2 + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec		**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Teeth (60 sec – pause – 50 sec), Zone A		**Ackuretta CURIE:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn

VarseoWax CAD/CAST
Burnout objects

VarseoWax Model
Dental models

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

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[2] Both devices are identical in construction.
[5] Ackuretta SOL can only be used with anodized aluminium build platform (Small, Medium and Large).
[10] Device needs to cool down between postcuring cycles for at least 10 minutes. This can be accelerated by blowing cold air into the device.
[12] PrograPrint object holder must be purchased separately (not supplied as standard).
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BEGO

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BEGO compatibility overview 3D printing system components

Anycubic [1] Photon Mono X [6]

Cleaning

Light-curing

VarseoSmile Crown plus
Permanent single crowns, inlays, onlays, and veneers

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

VarseoSmile Teeth
Denture teeth

VarseoWax CAD/CAST
Burnout objects

VarseoWax Model
Dental models

Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs** [1] **Form Wash:** 5 min (Isopropanol 99 %)	**Anycubic Wash & Cure Plus** [3]**:** 8 min (Isopropanol 99 % or Ethanol 96 %)		**Rapid Shape** [1] **RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

Flash or LED light-curing device, e.g.:

BEGO Otoflash: 2 x 2.000 flashes	**HiLite Power (Kulzer** [1]**):** 2 x 180 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**Anycubic Wash & Cure Plus** [3]**:** 2 × 20 min	**Ackuretta** [1] **CURIE/Varseo Cure** [2]**:** 1 × 5 min Exposure parameters: P13 D8 T5.00 B0n	**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)

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[6] Compatibility applies to the design status to the serial no. P02123C0306508.
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BACK

ASIGA

BEGO compatibility overview 3D printing system components

Asiga [1] Max UV / Max 405

Cleaning

Light-curing

VarseoSmile Crown plus
Permanent single crowns, inlays, onlays, and veneers

NEW! Also available in Bleach

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs [1] Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix [1] Veriwash + Veriwhirl / Ackuretta [1] Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar [1] PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay [1] ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer [1]):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Crown plus (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox [1] Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

VarseoSmile Teeth
Denture teeth

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)		**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)		**SprintRay ProWash / Dry:** 4 min reservoir 1 + 3 min reservoir 2 + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec		**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Teeth (60 sec – pause – 50 sec), Zone A		**Ackuretta CURIE:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n

VarseoWax CAD/CAST
Burnout objects

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)				**Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Ackuretta CURIE / Varseo Cure [2]:** 1 × 2 min Exposure parameters: P13 D8 T2.00 B0n			**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	

VarseoWax Model
Dental models

Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 5 min (Isopropanol 99 %)	**Anycubic [1] Wash & Cure Plus [3]:** 8 min (Isopropanol 99 % or Ethanol 96 %)		**Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**Flash or LED light-curing device, e.g.:**						
					BEGO Otoflash: 2 × 2.000 flashes	**HiLite Power (Kulzer):** 2 × 180 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**Anycubic Wash & Cure Plus [3]:** 2 × 20 min	**Ackuretta CURIE / Varseo Cure [2]:** 1 × 5 min Exposure parameters: P13 D8 T5.00 B0n		**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

[1] This symbol is a commercial designation / registered trademark of a company which is not part of the BEGO company group.
[2] Both devices are identical in construction.
[3] Compatibility applies to the design status to the serial no. W31126A0405446.
[10] Device needs to cool down between postcuring cycles for at least 10 minutes. This can be accelerated by blowing cold air into the device.
[12] PrograPrint object holder must be purchased separately (not supplied as standard).
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BEGO

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ASIGA

BEGO compatibility overview 3D printing system components

Asiga[1] Pro 4K80[7]

	Cleaning	Light-curing
 **VarseoSmile Crown plus** Permanent single crowns, inlays, onlays, and veneers		
 **VarseoSmile Temp** Temporary crown and bridge restorations, inlays, onlays, and veneers		
 **VarseoSmile Teeth** Denture teeth		
 **VarseoWax CAD/CAST** Burnout objects		
 **VarseoWax Model** Dental models	**Ultrasonic bath:** 5 min (Isopropanol 99 % or Ethanol 96 %) **Formlabs[1] Form Wash:** 5 min (Isopropanol 99 %) **Anycubic[1] Wash & Cure Plus[3]:** 8 min (Isopropanol 99 % or Ethanol 96 %) **Rapid Shape[1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**Flash or LED light-curing device, e.g.:** **BEGO Otoflash:** 2 × 2.000 flashes **HiLite Power (Kulzer[1]):** 2 × 180 sec **Formlabs Form Cure:** 2 × 20 min @ 60 °C **Anycubic Wash & Cure Plus[3]:** 2 × 20 min **Ackuretta[1] CURIE/Varseo Cure[2]:** 1 × 5 min Exposure parameters: P13 D8 T5.00 B0n **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)
 **VarseoWax Surgical Guide** Surgical guides and placement aids for implant prosthetics		
 **VarseoWax Tray** Individual impression trays		

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[3] Compatibility applies to the design status to the serial no. W31126A0405446.
[7] Printer must be operated in 4K mode.
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BEGO compatibility overview 3D printing system components

DEKEMA

DEKEMA [1] trix print [2]

Cleaning

Light-curing

VarseoSmile Crown [plus]
Permanent single crowns, inlays, onlays, and veneers

NEW! Also available in Bleach

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs [1] Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix [1] Veriwash + Veriwhirl / Ackuretta [1] Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar [1] PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay [1] ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer [1]):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Crown [plus] (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox [1] Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

VarseoSmile Teeth
Denture teeth

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)		**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)		**SprintRay ProWash / Dry:** 4 min reservoir 1 + 3 min reservoir 2 + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec		**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Teeth (60 sec – pause – 50 sec), Zone A		**Ackuretta CURIE:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn

VarseoWax CAD/CAST
Burnout objects

VarseoWax Model
Dental models

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

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[2] Both devices are identical in construction.
[10] Device needs to cool down between postcuring cycles for at least 10 minutes. This can be accelerated by blowing cold air into the device.
[12] PrograPrint object holder must be purchased separately (not supplied as standard).
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BEGO

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formlabs

BEGO compatibility overview 3D printing system components

	Formlabs[1] Form 2[8] (stainless steel build platform necessary)		Formlabs Form 3B/3B+ (stainless steel build platform necessary)	
	Cleaning	**Light-curing**	**Cleaning**	**Light-curing**
 **VarseoSmile Crown plus** Permanent single crowns, inlays, onlays, and veneers			**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Formlabs Form Cure:** 2 × 20 min @ 60 °C **Formlabs Fast Cure[10]:** 2 × 2.5 min with intensity lvl 1 (see preprogrammed resin profile Permanent Crown)
 **VarseoSmile Temp** Temporary crown and bridge restorations, inlays, onlays, and veneers	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Formlabs Form Cure:** 2 × 20 min @ 60 °C **Formlabs Fast Cure[10]:** 2 × 2.5 min with intensity lvl 1 (see preprogrammed resin profile Temporary CB)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %) NEW! Also available in Bleach[13]	**Formlabs Form Cure:** 2 × 20 min @ 60 °C **Formlabs Fast Cure[10]:** 2 × 2.5 min with intensity lvl 1 (see preprogrammed resin profile Temporary CB)
 **VarseoSmile Teeth** Denture teeth				
 **VarseoWax CAD/CAST** Burnout objects				
 **VarseoWax Model** Dental models				
 **VarseoWax Surgical Guide** Surgical guides and placement aids for implant prosthetics				
 **VarseoWax Tray** Individual impression trays				

[1] This symbol is a commercial designation/registered trademark of a company which is not part of the BEGO company group.
[9] VarseoSmile Crown plus is ditributed by Formlabs as Permanent Crown + VarseoSmile Temp as Temporary CB.
[10] Device needs to cool down between postcuring cycles for at least 10 minutes. This can be accelerated by blowing cold air into the device.
[13] Bleach shade only available for Form 3B/+
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BEGO

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BEGO compatibility overview 3D printing system components

Ivoclar PrograPrint PR5

Cleaning

Light-curing

VarseoSmile Crown [plus]
Permanent single crowns, inlays, onlays, and veneers

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs** [1] **Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl / Ackuretta** [1] **Cleani** [2]**:** 3 min + 3 min (Isopropanol 99%)	**Manual cleaning with tensides:** See last page **Ivoclar** [1] **PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay** [1] **ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape** [1] **RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer** [1]**):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Crown [plus] (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox** [1] **Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure** [2]**:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn **Formlabs Fast Cure** [10]**:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

NEW! Also available in Bleach

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani** [2]**:** 3 min + 3 min (Isopropanol 99%)	**Manual cleaning with tensides:** See last page **Ivoclar PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure** [2]**:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn **Formlabs Fast Cure** [10]**:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

VarseoSmile Teeth
Denture teeth

VarseoWax CAD/CAST
Burnout objects

VarseoWax Model
Dental models

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

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MICROLAY 3D PRINTERS

BEGO compatibility overview 3D printing system components

Microlay [1] Versus 385

Cleaning

Light-curing

VarseoSmile Crown plus
Permanent single crowns, inlays, onlays, and veneers

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs [1] Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix [1] Veriwash + Veriwhirl / Ackuretta [1] Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar [1] PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay [1] ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer [1]):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Crown plus (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox [1] Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

NEW! Also available in Bleach

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99 %)	**Manual cleaning with tensides:** See last page **Ivoclar PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay ProWash / Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE / Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

VarseoSmile Teeth
Denture teeth

VarseoWax CAD/CAST
Burnout objects

Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 5 min (Isopropanol 99 %)	**Anycubic [1] Wash & Cure Plus [3]:** 8 min (Isopropanol 99 % or Ethanol 96 %)	**Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**Flash or LED light-curing device, e.g.:**							
				BEGO Otoflash: 2 × 2.000 flashes	**HiLite Power (Kulzer):** 2 × 180 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**Anycubic Wash & Cure Plus [3]:** 2 × 20 min	**Ackuretta CURIE / Varseo Cure [2]:** 1 × 5 min Exposure parameters: P13 D8 T5.00 B0n	**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)		

VarseoWax Model
Dental models

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

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BEGO

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BEGO compatibility overview 3D printing system components

rapidshape

Rapid Shape D10+/D20 II/D20+/D30 II/D30+

Cleaning

Light-curing

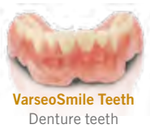
VarseoSmile Crown plus
Permanent single crowns, inlays, onlays, and veneers

Cleaning					Light-curing						
Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs [1] Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl/ Ackuretta [1] Cleani [2]:** 3 min + 3 min (Isopropanol 99%)	**Manual cleaning with tensides:** See last page **Ivoclar [1] PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay [1] ProWash/Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer [1]):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Crown plus (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox [1] Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE/ Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

NEW! Also available in Bleach

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 3 min (Isopropanol 99 %)	**Whip Mix Veriwash + Veriwhirl/ Ackuretta Cleani [2]:** 3 min + 3 min (Isopropanol 99%)	**Manual cleaning with tensides:** See last page **Ivoclar PrograPrint Clean:** 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**SprintRay ProWash/Dry:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %) **Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 1.500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**SprintRay ProCure:** 2 × 20 min @ 20 °C	**SprintRay ProCure 2:** Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A **Ivoclar PrograPrint Cure:** 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**CUREbox Plus:** 2 × 20 min @ 30 °C **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Ackuretta CURIE/ Varseo Cure [2]:** 2 × 2,5 min Exposure parameters: P13 D8 T2.30B0n **Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)



VarseoSmile Teeth
Denture teeth

VarseoWax CAD/CAST
Burnout objects

Ultrasonic bath: 3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)				**Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**BEGO Otoflash:** 2 × 500 flashes	**HiLite Power (Kulzer):** 2 × 90 sec	**Ackuretta CURIE/ Varseo Cure [2]:** 1 × 2 min Exposure parameters: P13 D8 T2.00 B0n			**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	

VarseoWax Model
Dental models

Ultrasonic bath: 5 min (Isopropanol 99 % or Ethanol 96 %)	**Formlabs Form Wash:** 5 min (Isopropanol 99 %)	**Anycubic [1] Wash & Cure Plus [3]:** 8 min (Isopropanol 99 % or Ethanol 96 %)		**Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**Flash or LED light-curing device, e.g.:** **BEGO Otoflash:** 2 × 2.000 flashes	**HiLite Power (Kulzer):** 2 × 180 sec	**Formlabs Form Cure:** 2 × 20 min @ 60 °C	**Anycubic Wash & Cure Plus [3]:** 2 × 20 min	**Ackuretta CURIE/Varseo Cure [2]:** 1 × 5 min Exposure parameters: P13 D8 T5.00 B0n		**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

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[2] Both devices are identical in construction.
[3] Compatibility applies to the design status to the serial no. W31126A0405446.
[10] Device needs to cool down between postcuring cycles for at least 10 minutes. This can be accelerated by blowing cold air into the device.
[12] PrograPrint object holder must be purchased separately (not supplied as standard).
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BEGO

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BEGO compatibility overview 3D printing system components

SprintRay [1] Pro 95/Pro 95 S/Pro 55/Pro 55 S

Cleaning

Light-curing

VarseoSmile Crown [plus]
Permanent single crowns, inlays, onlays, and veneers

Ultrasonic bath:	Formlabs [1] Form Wash:	Whip Mix [1] Veriwash + Veriwhirl / Ackuretta [1] Cleani [2]:	Manual cleaning with tensides:	SprintRay [1] ProWash / Dry:
3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	3 min (Isopropanol 99 %)	3 min + 3 min (Isopropanol 99 %)	See last page	4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)
			Ivoclar [1] PrograPrint Clean: 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)

BEGO Otoflash:	HiLite Power (Kulzer [1]):	Formlabs Form Cure:	SprintRay ProCure:	SprintRay ProCure 2:	CUREbox [1] Plus:	Ackuretta CURIE / Varseo Cure [2]:
2 × 1.500 flashes	2 × 90 sec	2 × 20 min @ 60 °C	2 × 20 min @ 20 °C	Preprogrammed resin profile VarseoSmile Crown [plus] (60 sec – pause – 50 sec), Zone A	2 × 20 min @ 30 °C	2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn
				Ivoclar PrograPrint Cure: 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath:	Formlabs Form Wash:	Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:	Manual cleaning with tensides:	SprintRay ProWash / Dry:
3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	3 min (Isopropanol 99 %)	3 min + 3 min (Isopropanol 99 %)	See last page	4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)
			Ivoclar PrograPrint Clean: 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	**Rapid Shape RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)

BEGO Otoflash:	HiLite Power (Kulzer):	Formlabs Form Cure:	SprintRay ProCure:	SprintRay ProCure 2:	CUREbox Plus:	Ackuretta CURIE / Varseo Cure [2]:
2 × 1.500 flashes	2 × 90 sec	2 × 20 min @ 60 °C	2 × 20 min @ 20 °C	Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A	2 × 20 min @ 30 °C	2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn
				Ivoclar PrograPrint Cure: 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	**Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)	**Formlabs Fast Cure [10]:** 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

VarseoSmile Teeth
Denture teeth

Ultrasonic bath:	Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:	SprintRay ProWash / Dry:
3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	3 min + 3 min (Isopropanol 99 %)	4 min reservoir 1 + 3 min reservoir 2 + 3 min drying + spraying off (Isopropanol 99 %)

BEGO Otoflash:	HiLite Power (Kulzer):	SprintRay ProCure:	SprintRay ProCure 2:	Ackuretta CURIE:
2 × 1.500 flashes	2 × 90 sec	2 × 20 min @ 20 °C	Preprogrammed resin profile VarseoSmile Teeth (60 sec – pause – 50 sec), Zone A	2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn

VarseoWax CAD/CAST
Burnout objects

VarseoWax Model
Dental models

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

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[12] PrograPrint object holder must be purchased separately (not supplied as standard).
For detailed information on the production workflow, please refer to the instructions for use of the respective VarseoSmile or VarseoWax resins.
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BEGO compatibility overview 3D printing system components

Whip Mix [1] VeriBuild / VeriEko [9]

Cleaning

VarseoSmile Crown [plus]
Permanent single crowns, inlays, onlays, and veneers

NEW! Also available in Bleach

Ultrasonic bath:	Formlabs [1] Form Wash:	Whip Mix Veriwash + Veriwhirl / Ackuretta [1] Cleani [2]:	Manual cleaning with tensides:	SprintRay [1] ProWash / Dry:
3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	3 min (Isopropanol 99 %)	3 min + 3 min (Isopropanol 99%)	See last page	4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)
			Ivoclar [1] PrograPrint Clean: 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	Rapid Shape [1] RS Wash: 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)

VarseoSmile Temp
Temporary crown and bridge restorations, inlays, onlays, and veneers

Ultrasonic bath:	Formlabs Form Wash:	Whip Mix Veriwash + Veriwhirl / Ackuretta Cleani [2]:	Manual cleaning with tensides:	SprintRay ProWash / Dry:
3 min + 2 min (Isopropanol 99 % or Ethanol 96 %)	3 min (Isopropanol 99 %)	3 min + 3 min (Isopropanol 99%)	See last page	4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)
			Ivoclar PrograPrint Clean: 3 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + brush cleaning + spraying off (Isopropanol 99 %)	Rapid Shape RS Wash: 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)

VarseoSmile Teeth
Denture teeth

VarseoWax CAD/CAST
Burnout objects

VarseoWax Model
Dental models

VarseoWax Surgical Guide
Surgical guides and placement aids for implant prosthetics

VarseoWax Tray
Individual impression trays

Light-curing

BEGO Otoflash:	HiLite Power (Kulzer [1]):	Formlabs Form Cure:	SprintRay ProCure:	SprintRay ProCure 2:	CUREbox [1] Plus:	Ackuretta CURIE / Varseo Cure [2]:
2 × 1.500 flashes	2 × 90 sec	2 × 20 min @ 60 °C	2 × 20 min @ 20 °C	Preprogrammed resin profile VarseoSmile Crown [plus] (60 sec – pause – 50 sec), Zone A	2 × 20 min @ 30 °C	2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn
				Ivoclar PrograPrint Cure: 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	Rapid Shape RS Cure: 15 min using lower and upper wavelength at 100 % Power (without vacuum)	Formlabs Fast Cure [10]: 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Permanent Crown)

BEGO Otoflash:	HiLite Power (Kulzer):	Formlabs Form Cure:	SprintRay ProCure:	SprintRay ProCure 2:	CUREbox Plus:	Ackuretta CURIE / Varseo Cure [2]:
2 × 1.500 flashes	2 × 90 sec	2 × 20 min @ 60 °C	2 × 20 min @ 20 °C	Preprogrammed resin profile VarseoSmile Temp (60 sec – pause – 50 sec), Zone A	2 × 20 min @ 30 °C	2 × 2,5 min Exposure parameters: P13 D8 T2.30BOn
				Ivoclar PrograPrint Cure: 2 × 2 min on the PrograPrint object holder [12] (25 % intensity, 405 nm)	Rapid Shape RS Cure: 15 min using lower and upper wavelength at 100 % Power (without vacuum)	Formlabs Fast Cure [10]: 2 x 2.5 min at intensity lvl 1 (see preprogrammed resin profile Temporary CB)

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[11] Whip Mix VeriBuild & VeriEKO can only be used with anodized aluminium build platform (VeriEKO anodized aluminium build platform in Small, Medium and Large).
[12] PrograPrint object holder must be purchased separately (not supplied as standard).
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BEGO compatibility overview 3D printing system components

DLP printers in general (with 385 – 405 nm wave length)

	Cleaning	Light-curing
 **VarseoSmile Crown plus** Permanent single crowns, inlays, onlays, and veneers		
 **VarseoSmile Temp** Temporary crown and bridge restorations, inlays, onlays, and veneers		
 **VarseoSmile Teeth** Denture teeth		
 **VarseoWax CAD/CAST** Burnout objects		
 **VarseoWax Model** Dental models	**Ultrasonic bath:** 5 min (Isopropanol 99 % or Ethanol 96 %) **Formlabs [1] Form Wash:** 5 min (Isopropanol 99 %) **Anycubic [1] Wash & Cure Plus [3]:** 8 min (Isopropanol 99 % or Ethanol 96 %) **Rapid Shape [1] RS Wash:** 4 min reservoir 1 (Isopropanol 99 %) + 3 min reservoir 2 (Isopropanol 99 %) + 3 min drying + spraying off (Isopropanol 99 %)	**Flash or LED light-curing device, e.g.:** **BEGO Otoflash:** 2 × 2.000 flashes **HiLite Power (Kulzer [1]):** 2 × 180 sec **Formlabs Form Cure:** 2 × 20 min @ 60 °C **Anycubic Wash & Cure Plus [3]:** 2 × 20 min **Ackuretta [1] CURIE/Varseo Cure [2]:** 1 × 5 min Exposure parameters: P13 D8 T5.00 B0n **Rapid Shape RS Cure:** 15 min using lower and upper wavelength at 100 % Power (without vacuum)
 **VarseoWax Surgical Guide** Surgical guides and placement aids for implant prosthetics		
 **VarseoWax Tray** Individual impression trays		

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Manual cleaning with Tensides

This cleaning method is valid for VarseoSmile Crown plus and VarseoSmile Temp

Necessary tools, equipment and materials

- InovaPrint wash (hp-dent[1]) general purpose 3D print cleaner
- Tab water
- 1-propanol (70 Vol.-%)
- Toothbrush
- Brush
- Instrument for holding the printed objects (e.g. artery clamp)
- Absorbent pad (e.g. paper towels) or tub
- 2 cups for 1-propanol (70 Vol.-%)
- 1 cup for cleaning solution
- Compressed air with trigger/splash guard
- Personal protective equipment: protective gloves and goggles

Cleaning process

Carefully remove the printed object from the platform with the help of a spatula.

Clean the printed object by using a toothbrush and/or brush in two steps:

Step 1:
Pre-wash with reusable cleaning solution: 5 % InovaPrint wash (hp-dent) + 95 % tab water.

1.1 Vigorously swirl object in cleaning solution for 15 s using pliers or an arterial clamp. Ensure not to damage the printed object.

1.2 Remove excess resin by using a toothbrush and cleaning solution. In addition, a brush can be used to clean the inside of crowns. Shortly swirl object in cleaning solution as needed.

Note: Clean toothbrush and brush regularly with 1-Propanol when covered with resin. Dry before reusing toothbrush or brush again for cleaning the printed object.

1.3 Use compressed air under a fume hood with splash guard to remove the cleaning solution from the printed object's surface.

1.4 Repeat step 1.2 and 1.3 until just a thin layer of resin remains on the surface of the print.

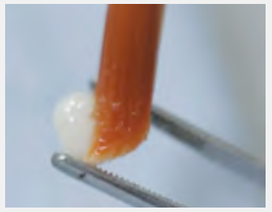
Step 2:
Finish with fresh 1-Propanol (70 Vol.-%).

2.1 Vigorously swirl printed object in 1-Propanol for 5 s and dry object immediately with compressed air.

2.2 Check for remaining resin (shiny spots).
If surface of printed object is matte, remove support structure as described in the following step (step 2.3). Shiny spots can be removed by quickly brushing the surface with a 1-Propanol soaked brush. Immediately dry object with compressed air.

2.3 Remove the support structure with the help of a cutting wheel or side cutters. Ensure not to deform the printed object.

2.4 Quickly clean occlusal surface with a 1-Propanol soaked brush to remove any excess resin. Immediately dry printed object with compressed air.



Note: Contact time of printed object with 1-Propanol needs to be reduced to a minimum to avoid the formation of white spots on the surface.

2.5 Post-cure the dental objects by using a validated post-curing unit.

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